

City of Tacoma Tacoma Power Generation North Fork Jib Crane Work Platform Specification No. PG22-0684N

QUESTIONS and ANSWERS

All interested parties had the opportunity to submit questions in writing by email to Carly Fowler by November 28, 2022. The answers to the questions received are provided below and posted to the City's website at www.TacomaPurchasing.org: Navigate to Current Contracting Opportunities / Supplies, and then click Questions and Answers for this Specification. This information IS NOT considered an addendum. Respondents should consider this information when submitting their proposals.

Question 1: DWG BK600 note 3 mentions installation. Is the supplier to include onsite installation?

Answer 1: Field Installation is out of scope for this contract. Hydro Project staff will install the platforms onto the crane.

Question 2: Are weld inspections for 100% VT to be performed by a 3rd party agency separate from the fabricator? What qualifications are required for the VT examiner?

Answer 2: ASNT Level 2 qualifications will satisfy this requirement.

Question 3: Are Buy America material certifications required?

Answer 3: There is no Buy America requirement in this RFB

Question 4: Are Payment and Performance bonds required?

Answer 4: There are no bonds required for this RFB

Question 5: Can you provide a detailed Scope of Work for what is included in "Item 1 Jib Crane Platforms"?

Answer 5: "One Set" means the supply (and delivery) of the platforms for one crane as listed on the Bill of Materials on top assembly drawing no. BK600, not including reference drawings. (Note drawing BK628 is currently at Revision Level 1.) Note the sales tax is applicable to Mason County.

Question 6: Note 1 on BK600 indicates Stainless fasteners; however, note 3 on BK603 indicates galvanized fasteners. Is this a contradiction or are there truly different alloy fasteners on the project?

Answer 6: There is a contradiction in the drawing set. Galvanized fasteners are acceptable.

Question 7: What grade/spec are the bolts? Note 3 only indicates "...to suit."

Answer 7: Use ASTM A325 / F3125 bolts for ½ inch diameter and larger, and ASTM A307 for fasteners under ½ inch. Fasteners holding the grating down can be fasteners

Form No. SPEC-230A Revised: 06/30/2017

specialized for the purpose, and not necessarily conform to the aforementioned standards.

Question 8: Are dxf files available pre-bid?

Answer 8: The drawings were created in Solidworks, and could be converted to DWG or DXF upon request and provided to the winning bidder after award.

Question 9: Will you require any pre-fabrication submittal approvals, such as VT Weld Inspector Certification, Shop Drawings, etc.?

Answer 9: No submittals are expected of the contractor, as the specification drawings include shop level drawings. Welds are to be comprehensively visually examined by the contractor's delegate, and not covered by galvanizing until after the City Engineer is given opportunity to visit and spot check the welding.

Form No. SPEC-230A Revised: 06/30/2017